

Grade Chart: Coated and Supercalendered Web

AF&PA GE Brightness Scale	No. 1 Freesheet 91.0 and Above	No. 2 Freesheet 90.9 to 88.1	No. 2 Mechanical 87.0 and Above	No. 3 Freesheet 88.0 to 84.0	No. 3 Mechanical 88.0 to 84.0	No. 4 Freesheet 83.9 and Below	No. 4 Mechanical 83.9 to 75.0	No. 5 Mechanical 74.9 and Below	MFC, SCA, SCB, SNC
Appleton Coated	Utopia 1X:Green (97) (SI) Utopia One (91) (D) (M)	Utopia Two (80) (D) (M) (IM) U2:YG (90) (D) (M) Utopia Filmcoat (90)		Utopia Three (86) (M) (pcw) Utopia Book (Matte – 87/89)	Utopia GW Book (85)				
Burgo				Uno Prime (88-89 ISO) (Sa) (M) (MS) (RG) Uno Bright (91-92 ISO) (Sa) (RG)				Uno Web (71-79 ISO) (M) (RG) Uno Roto (70-75 ISO) (SI) (EW)	
Catalyst				Orion Web (88) (M) (Sa) (pcw) Osford C15 (Specialty)	Vision Web (87) (V) (pcw)		Escanaba (82-84) (M) (pcw) (RG) Dependoweb (80-81) (M) (pcw) (RG) Capri (76) (pcw) (RG)	Consoweb (70-73) (RG) (HB) (pcw) Consoweb HB (71-73) Consoweb Arbor (71-73) (RG)	Electrastar (76-80) Electrabrite (65-72) Electraprime SCA (75) (RG) Electracal SCB (70) (RG) Electrasoft SCN (65)
Evergreen							TruSpec4 (81) (LG) TruSpec4.5 (76) (LG)	TruSpec5 (72) (LG)	SCA+ -Alternative (discretionary)
Irving Paper									Radiance SCA+ (70) (RG) Irving SCA (70) Ultrasmooth (60, 65, 70) Opulence SCA++ (75)
Kotkamills							Solaris (85 ISO)		
Kruger Paper							Krukote 80 Krukote 76	Krukote (70-72) (M-74) (HB)	
Norske Skog			Norcote Top H (91-93 ISO)				Norcote Super H (84-86 ISO) (RG-86 ISO) Norcote Silk (86-66 ISO) (RG-84 ISO)	Norcote H Walsum (68-76 ISO) (RG 69-76 ISO) Norcote H Bruck (75-76 ISO) (pcw)	Norsc SCA (70) (RG 68)
Port Hawkesbury									Maritime SCB (65) Prominence SCA (67-68) Prominence SCA+ (70-71) Artisan SCA++ (76)
Resolute Forest Products				Resolute Hybrid (84) (Smooth) (Vellum) *Filmcoat grade	Resolute Max 84 (D) (M)		Resolute Brite (80) Resolute Brite (76) (D) (M) (RG)	Resolute Gloss (70-72) (D) (M) (RG) (pcw)	Resolute SCA (65-68) Resolute SCB (64-65) Resolute SNC (65, 70) Resolute Select (75, 70, 65, 61)
Sappi	McCoy (96) (M) (SI) (V)	Opus (92) (D) (Sa) (M) Opus PS (92) (D) (M) (pcw)	Galerie Fine (89-92 ISO) Galerie Silk (92 ISO)	Somerset (88) (M) (Sa) (pcw) Flo Web (84) (M) (pcw)			Galerie Brite (83 ISO)	Galerie Lite (69-75 ISO)	
Stora Enso					NovaPress (85-93) (SI 86-94) (RG 85-92) StellaPress (Matte) (85 – 87)		TerraPress (81-84) (SI 84-85) (RG 80)	NeoPress Roto (74-76)	PrimaPress SCA++ (80) MagniPress SCA+ (72) PubliPress SCA (67) EnviPress SCA (67) InnoPress LWU (79-82)
UPM	UPM Finesse (95) (SI) (M) UPM Finesse RG (91)		UPM Star Plus HSWO (87-92) (M 91-92) UPM Star Plus RG (87) (S-88)				UPM Ultra HSWO (US 77-85) (EU 85) (pcw) UPM Ultra RG (79-84) UPM Ultra Silk UPM Satin (76-80)	UPM Cote HSWO (US 70-72, EU 68-80) (pcw) UPM Cote RG (pcw) (US 70-72, EU 68-77) UPM Satin 72	UPM Smart SCA++ (76-82) UPM Impresse SCA++ (80) UPM Cat SCA+ (72-76) UPM Lux SCA+ (76) UPM Max SCA (67-71) UPM EcoH SCB (65-67) (S) *all available in RG
Verso Paper		Sterling Ultra Web (90) (D) (M) (C15) (pcw) Sterling Ultra Caliper (MT)		Influence (86-88) (M) (SG) (RG) (pcw)	Focus (84-87)		Balance Gloss (78) Liberty (82) (D) (RG) (M) (pcw)		Voyager SCA+ (70-71) (RG) Voyager Arbor SCA+ (70-71) (RG) Superior Gloss SCA (67-68) (RG)
West Linn Paper		Capistrano (92) (D) (M) (pcw) Nature Web (87) (D) (M) Nature Plus (92) (D) (M)		Sonoma (86-88) (D) (M) (pcw)					